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CLAIM APPENDIX

8. An article having on at least a portion of a surface a multi-layer coating comprising:
a layer comprised of polymer on said surface of said article;
a color and protective layer comprised of refractory metal compound or refractory metal alloy compound on said layer comprised of polymer; and
a layer comprised of the reaction products of (i) refractory metal or refractory metal alloy, (ii) oxygen and (iii) nitrogen on said layer comprised of refractory metal compound or refractory metal alloy compound.
22. The article of claim 8 wherein said refractory metal compound or refractory metal alloy compound is selected from the group consisting of nitrides, carbides, oxides and carbonitrides.
23. The article of claim 22 wherein said refractory metal compound or refractory metal alloy compound is a refractory metal nitride or refractory metal alloy nitride.
24. The article of claim 8 wherein a layer comprised of refractory metal or refractory metal alloy is on said layer comprised of polymer.
25. The article of claim 8 wherein said layer comprised of polymer is comprised of epoxy urethane.
26. The article of claim 8 wherein said refractory metal compound or refractory metal alloy compound is selected from the group consisting of nitrides and carbonitrides.
27. The article of claim 26 wherein a layer comprised of refractory metal or refractory metal alloy is on said layer comprised of polymer.

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28. The article of claim 8 wherein said color and protective layer comprised of refractory metal compound or refractory metal alloy compound provides one of a gold color, a brass color, or nickel color.

29. The article of claim 8 wherein said color and protective layer comprised of refractory metal compound or refractory metal alloy compound provides a nickel color.

30. The article of claim 8 wherein the surface is a faucet.

31. The article of claim 8 wherein the surface is a door knob.

32. The article of claim 8 wherein said layer comprised of polymer is directly on said surface of said article.

34. The article of claim 8 wherein said layer comprised of the reaction products of (i) refractory metal or refractory metal alloy, (ii) oxygen and (iii) nitrogen is directly on said color and protective layer comprised of refractory metal compound or refractory metal alloy compound.

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